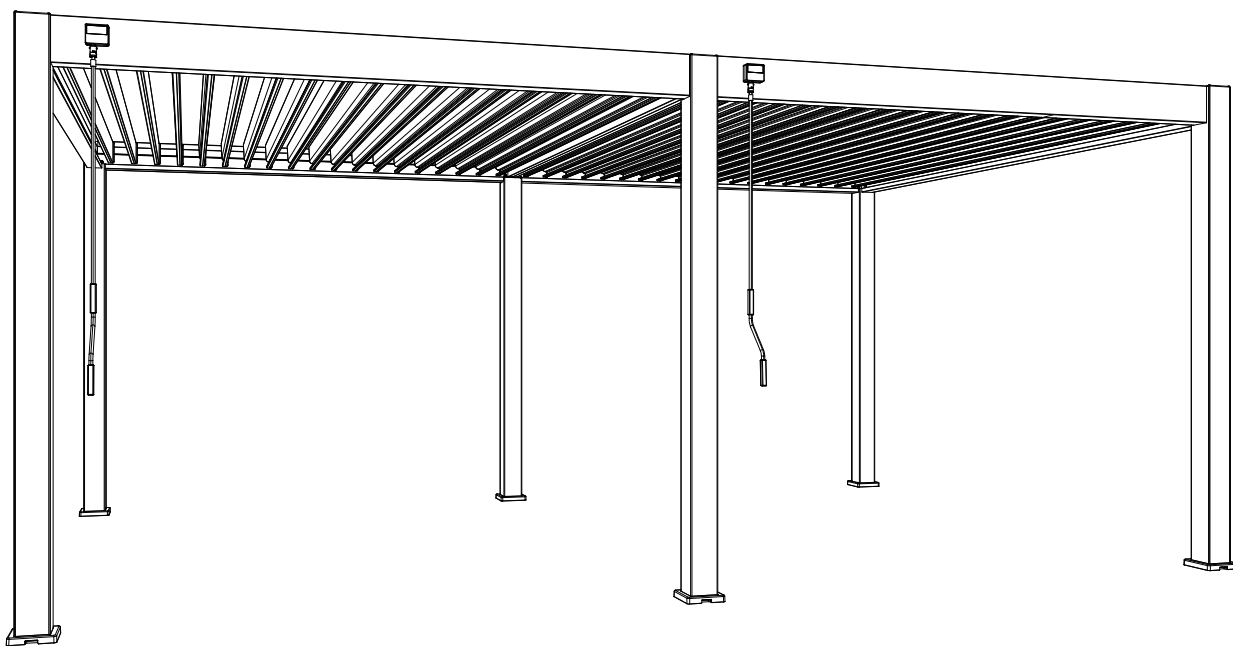


Prime Max Manual PERGOLA 4×6m

Assembly Instructions



Prime Max Manual

Aluminum Louvers Pergola 4×6m

These instructions have to be saved during the whole product life cycle. We advise you to read these very carefully before proceeding to the assembly. The user will be reliable for any damages or injuries caused due to incorrect or improper installation.

NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



Safety glasses and
Work gloves



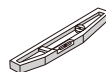
2 Ladders



Electric drill + 12mm
concrete drill bit



Electric screwdriver



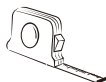
Spirit level



Cuter

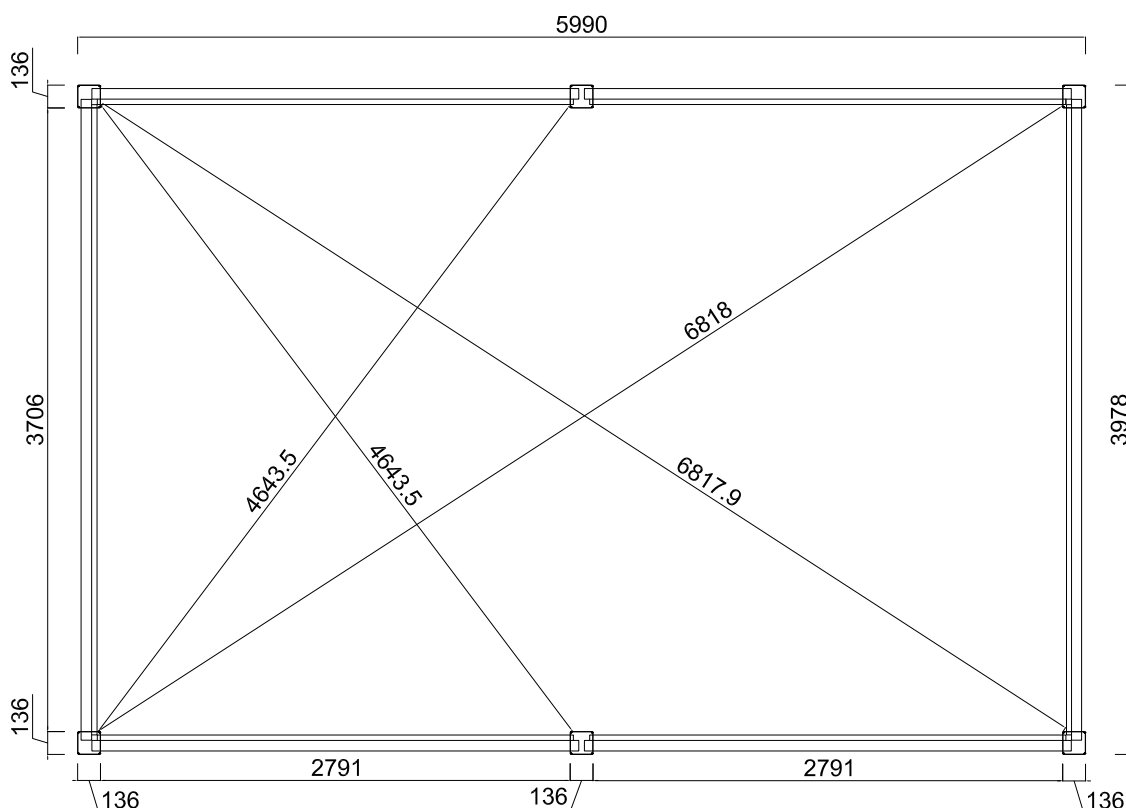


Safety Helmet

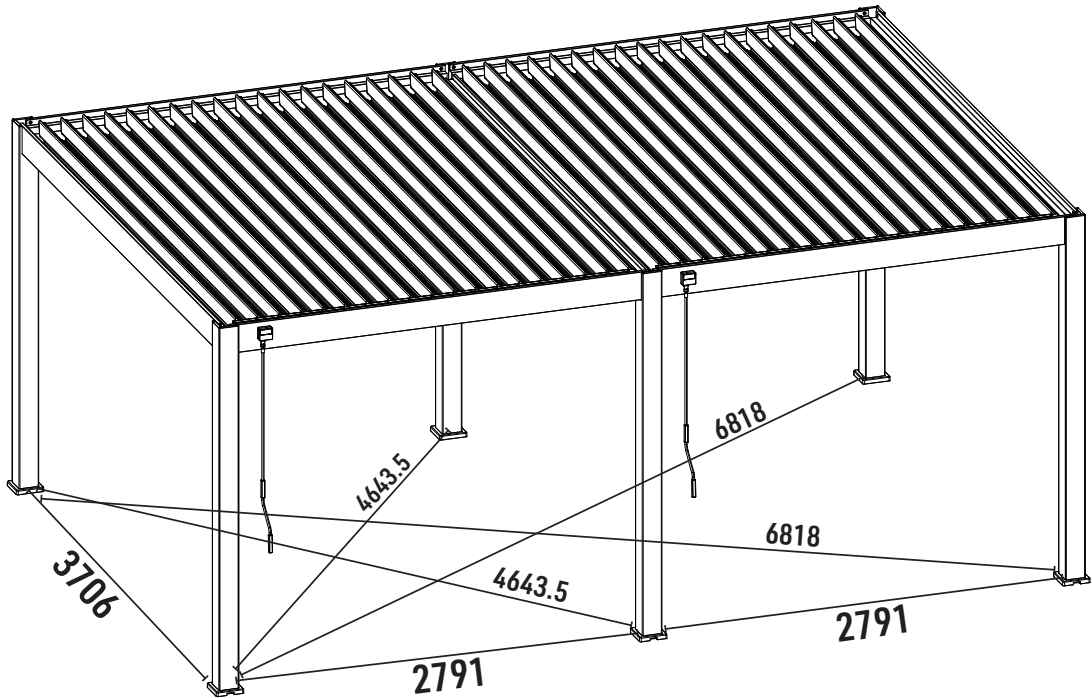


Tape measure

2D FOOTING MEASUREMENT (dimensions in mm)



3D FOOTING MEASUREMENT (dimensions in mm)



PRECAUTION OF USE

This product should not be used in extreme weather: storms, violent winds, hail, and snow. We guarantee the resistance of the pergola for winds up to 100 km/h and a maximum snow weight of 50kg/m².

As in the case of strong winds or snow, we highly recommend leaving the louvers open. To maintain good working conditions of your louvers, please clear any snow on them.

Our pergola can withstand heavy rain, but we cannot guarantee it will be 100% waterproof due to some extreme weather conditions.

Exceptional climatic events may compromise the perfect sealing of the product.

To avoid any damages and injuries, we do not recommend climbing on the roof or the structure of the pergola.

TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :

- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Beware of the risk of pinching
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :

- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).

MAINTENANCE

This warranty does not cover :

- Normal wear and tear inherent from the products.
- Loss or breakage of any part during unpacking or installation.
- Lack of care, neglect, vandalism, impact with foreign body, force, contact with a brasives material, product aesthetics, disassembly, rebuilding or relocation.
- Force majeure: hail, high winds, storms, snow, floods, lightning etc...
- Product tampered with by the user.

The warranty only takes in account the replacement of spare parts or the provided product, no refund will be issued.

All warranty claims must be made at the sales outlet (store or website) where the product has been purchased.

PARTS LISTS (PER CARTON)


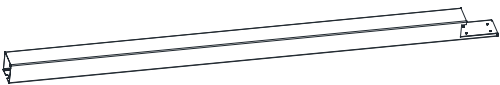
Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged.



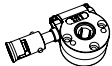






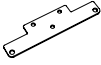


Any missing part must be reported within 10 days of delivery.











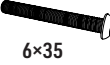







You can either go through your local outlet store or make the request directly on our website.

Do not discard the packaging without ensuring that the product is functioning properly.


CARTON 1/8(POSTS AND LOOSE PARTS)



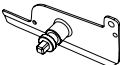
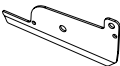
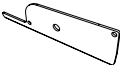


Reference	Parts	Quantity
A0		1
A0-1		2




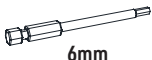



Reference	Parts	Quantity
I0		3
J0		3
N0		2
O0		2
P0		2
Q0		12
Q0-1		12
Q0-2		12
Q0-3		12
E0-1		2
R0		24
S0		76

Reference	Parts	Quantity
T0		24
U0	 lock nut	112
U0-1	 plastic nut	38
V0		188
W0	 4x16  PH2	152
W0-1	 5x19  8mm	6
X0	 6x40  4mm	74
X0-1	 6x35  4mm	24
X0-2	 6x20  4mm	38
X0-3	 6x16  4mm	4
Y0	 6x45  4mm	6





CARTON 2/8(POSTS AND LOOSE PARTS)

Reference	Parts	Quantity
A0		3

Reference	Parts	Quantity
I0		3
J0		3
K0		2
L0		36
LO-1		38
M0		74
M0-1		74

Reference	Parts	Quantity
Z0-1	 4mm	1
Z0-2	 4mm	1
Z0-3	 6mm	1
Z0-4	 6mm	1
Z0-5	 10mm	1
Z0-6	 PH2	1
Z0-7		1

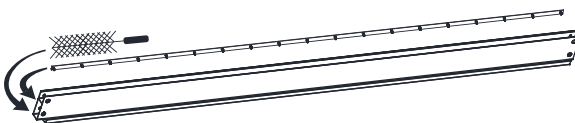
CARTON 3/8(BEAMS)

Reference	Parts	Quantity
C0		2
E0		1
F0		2
H0		2

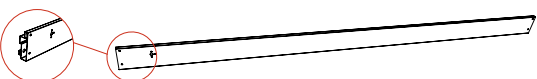



ATTENTION!


Connecting Bar(F0) & Brush Inside!




CARTON 4/8(BEAMS)

Reference	Parts	Quantity
B0		2
B0-1		2


CARTON 5/8(LOUVERS)

Reference	Parts	Quantity
G0		10


CARTON 6/8(LOUVERS)

Reference	Parts	Quantity
G0		10

CARTON 7/8(LOUVERS)

Reference	Parts	Quantity
G0		10

CARTON 8/8(LOUVERS)

Reference	Parts	Quantity
G0		8

ASSEMBLY GUIDELINES

Step 1 :Frame

Connect posts and beams accordingly, so that complete the Installation of the main frame of pergola.

Step 2:Louvers

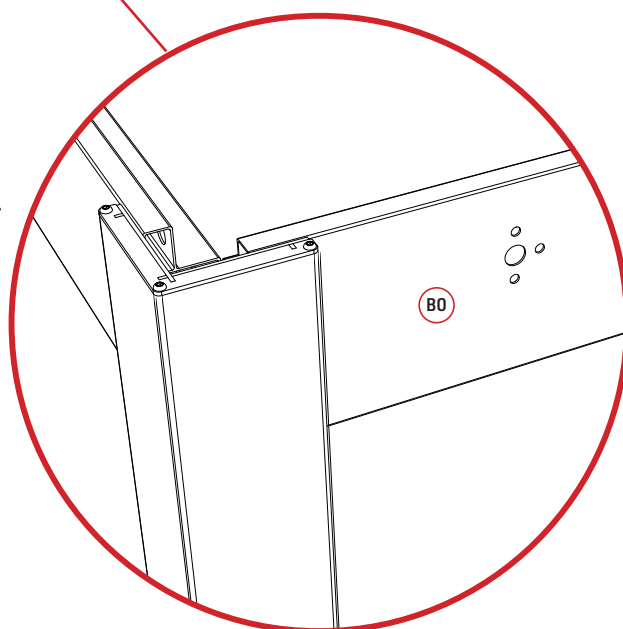
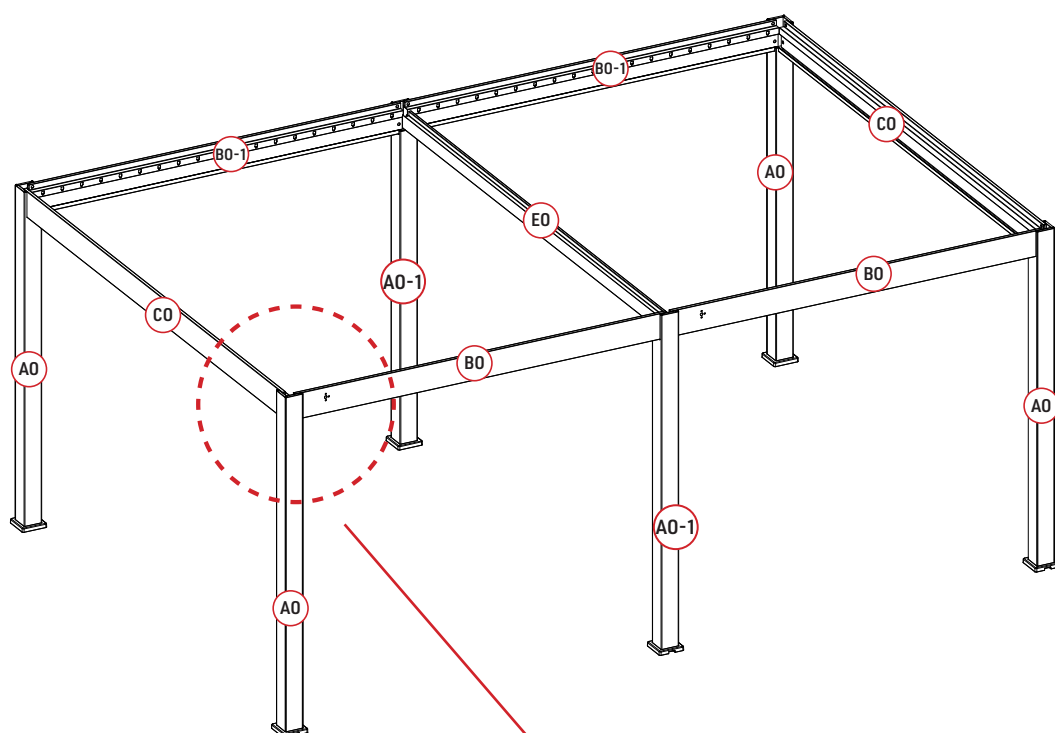
Assemble the louver caps, then assemble the MAIN louver and other louvers.

Step 3:Connector

Connect louvers by using relevant connectors.

Step 1 :Frame





Complete the construction of the framework.





Step 1 :Frame

1-1

Parts

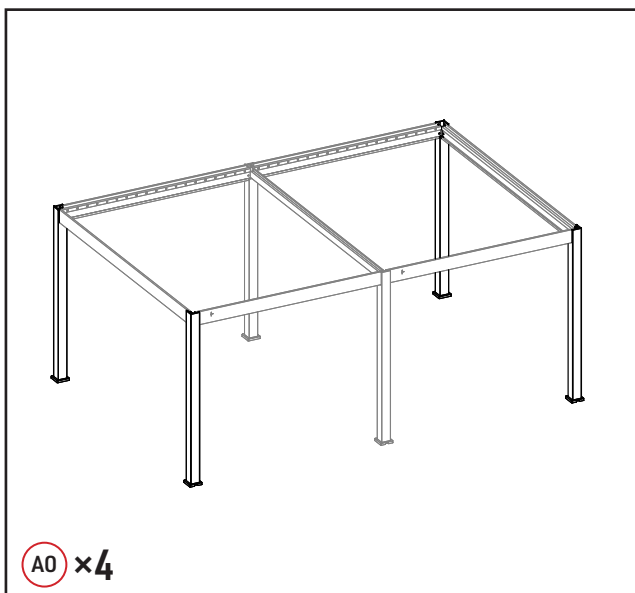
A0		4
I0		4
J0		4
X0-1	 6x35 4mm	16

Tools

Z0-1	 4mm	1
Z0-2	 4mm	1

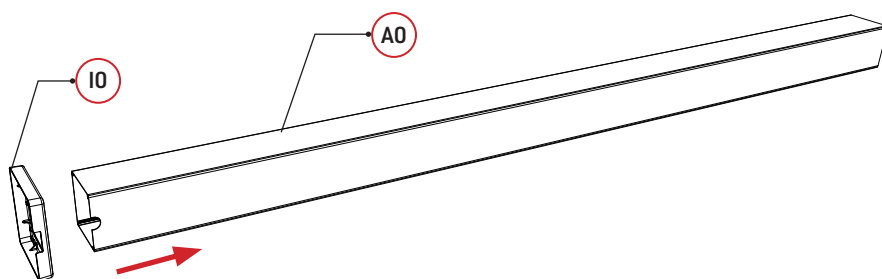


A0 x4

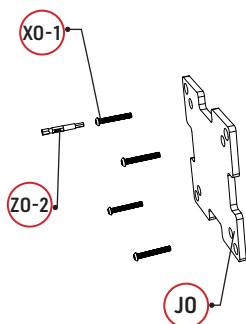


Post installation diagram

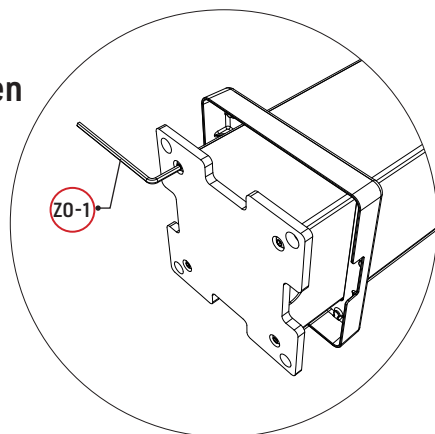
1.



2.







3.Tighten





Step 1 :Frame

1-2

Parts

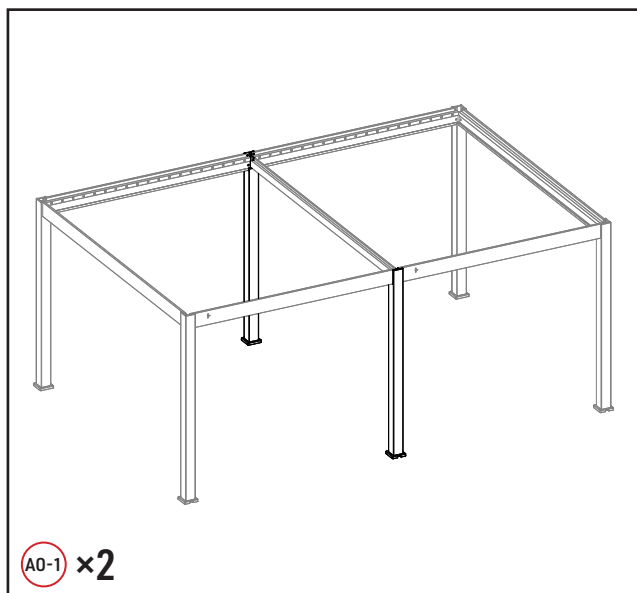
A0-1		2
I0		2
J0		2
X0-1	 6x35 4mm	8

Tools

Z0-1	 4mm	1
Z0-2	 4mm	1

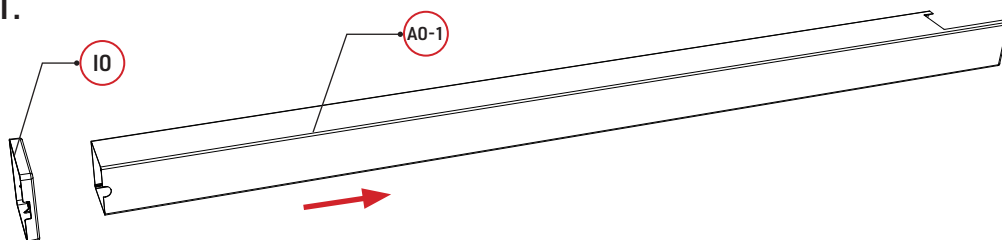


(A0-1) ×2

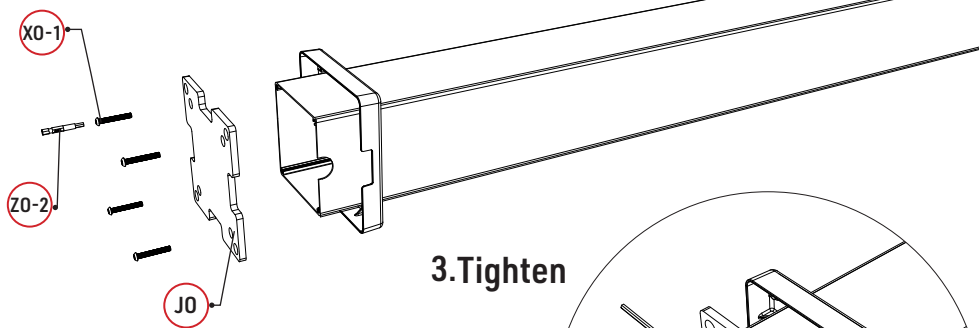


Post installation diagram

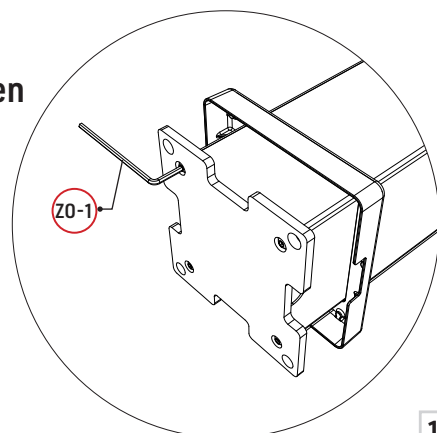
1.



2.








3.Tighten





Step 1 :Frame

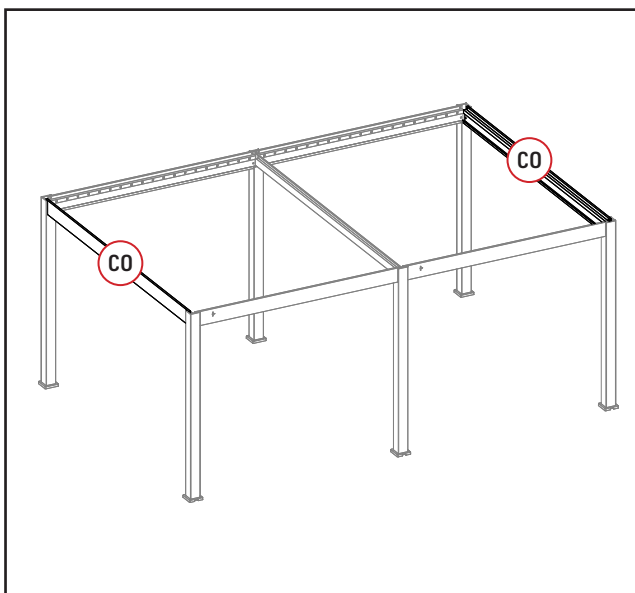
1-3

Parts

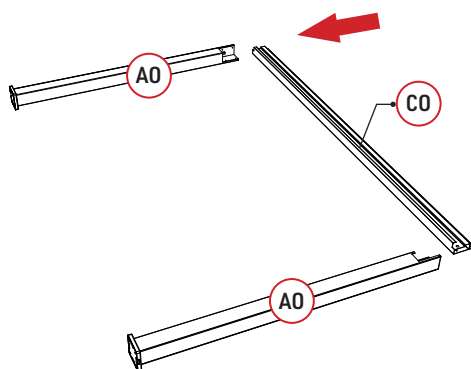
C0		2
Q0	 6mm	4
Q0-1	 6mm	4
Q0-2		4
Q0-3		4

Tools

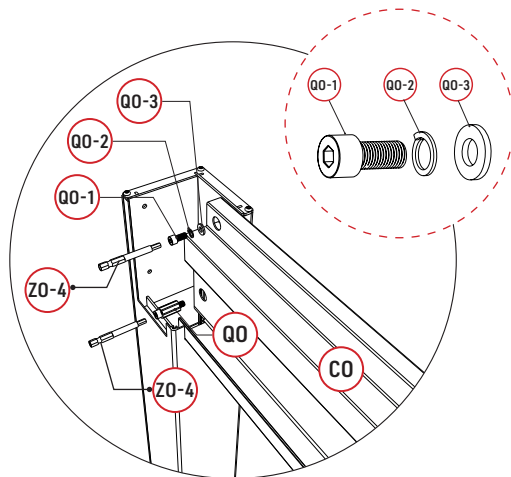
Z0-3	 6mm	1
Z0-4	 6mm	1



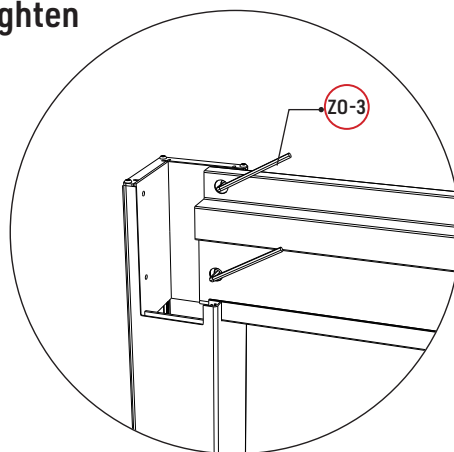
Connect beams to columns



1.



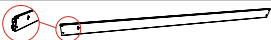

2.Tighten







Step 1 :Frame



1-4

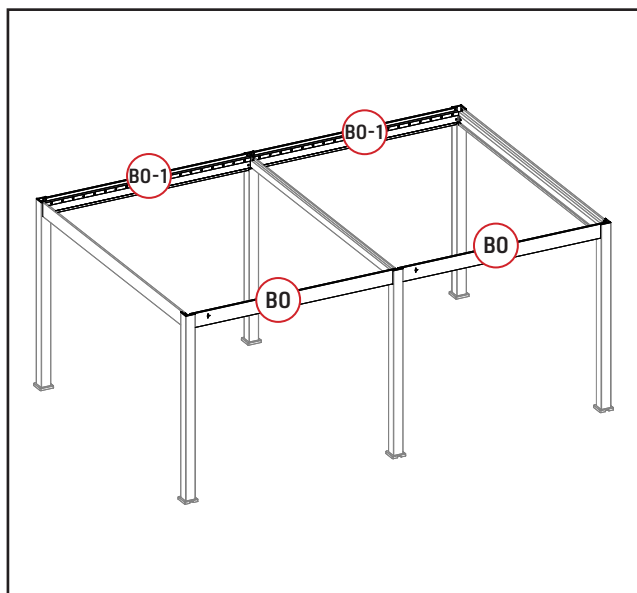
Parts

B0		2
B0-1		2

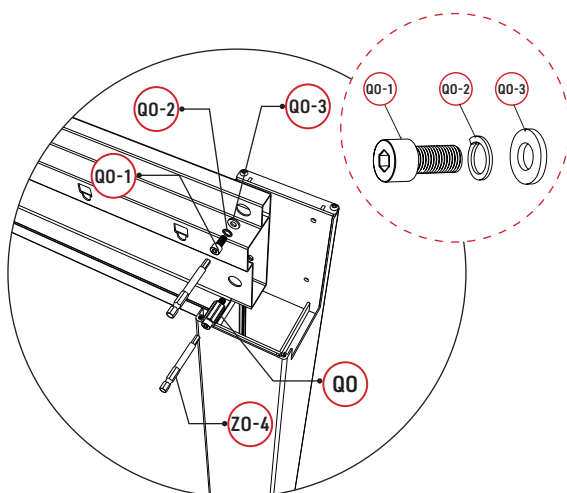
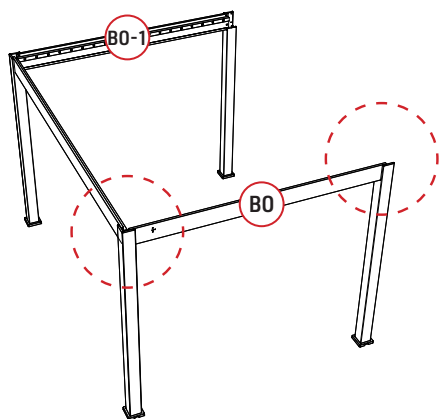
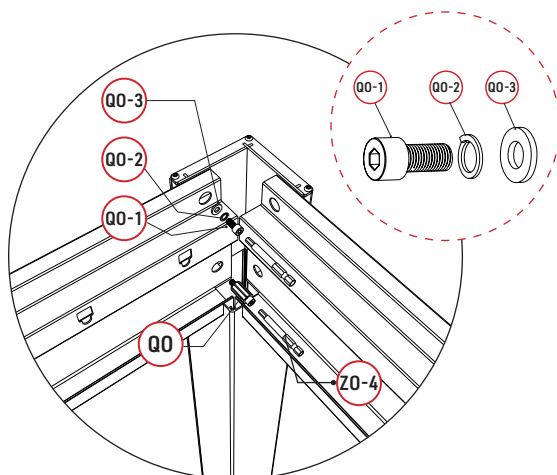
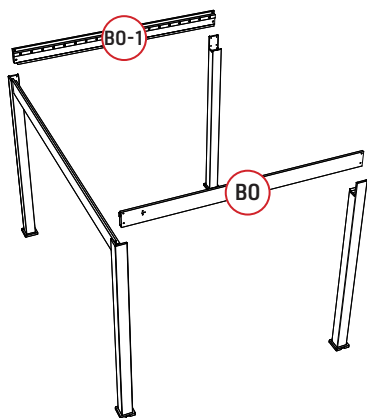
Q0		8
Q0-1		8
Q0-2		8
Q0-3		8

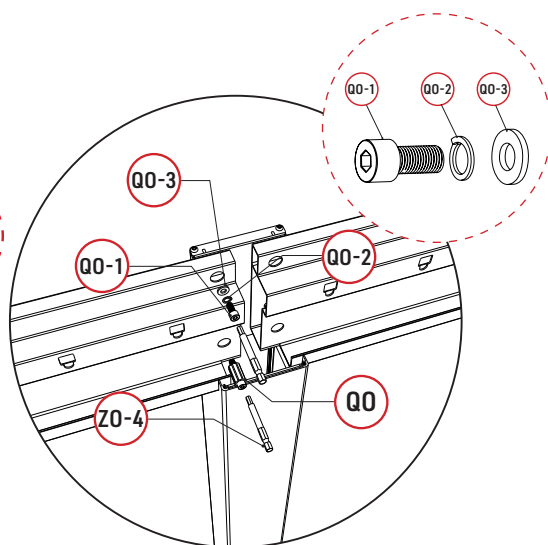
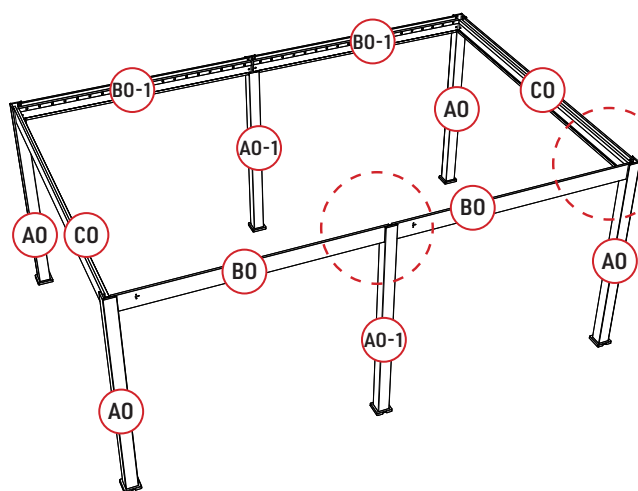
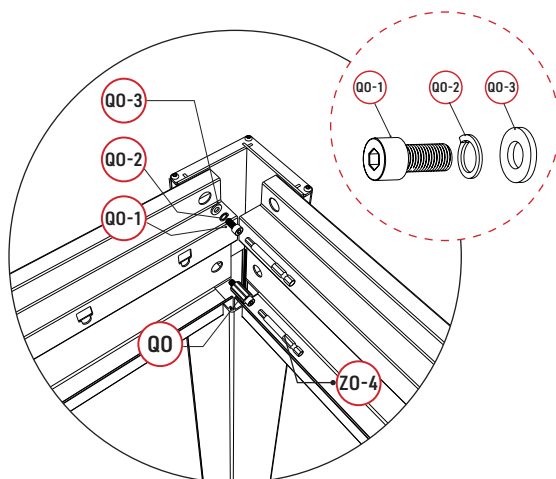
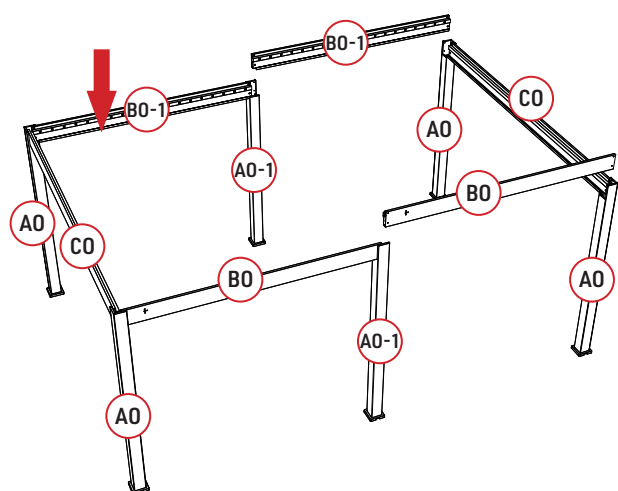
Tools

Z0-3		1
Z0-4		1

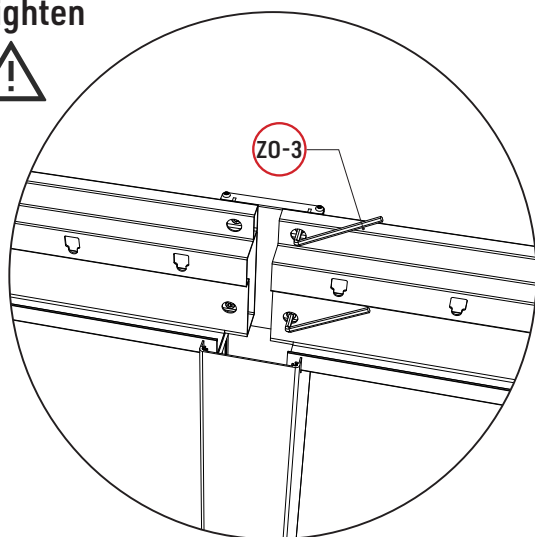


Connect beams to columns

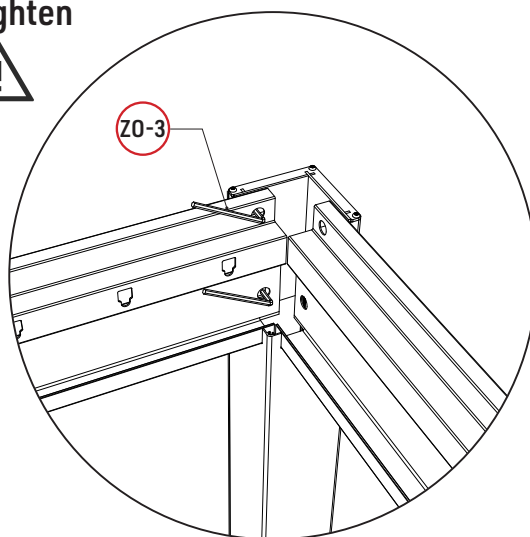




Tighten




Tighten






Step1 :Frame




1-5

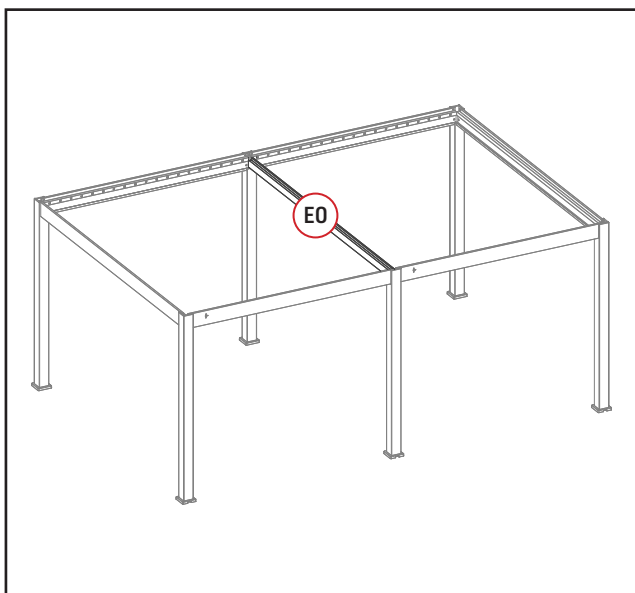
Parts

E0		1
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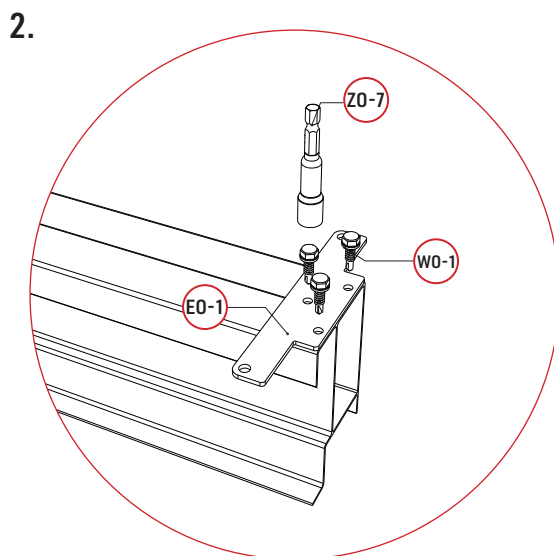
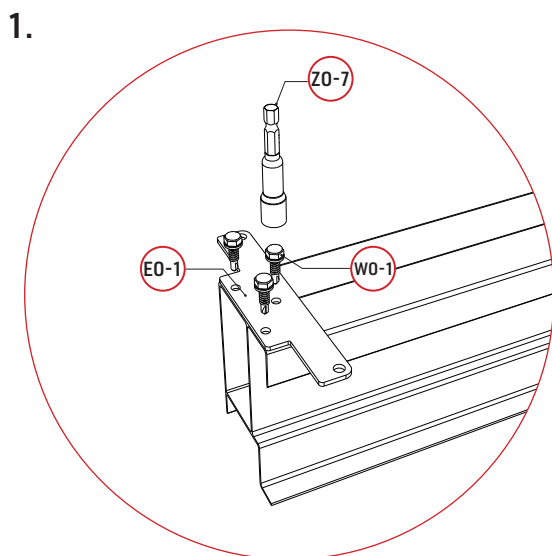
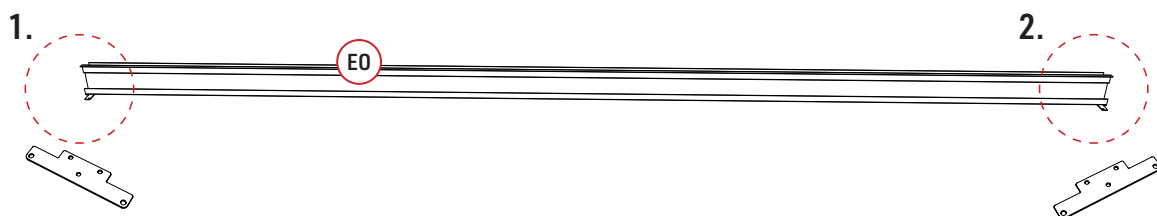
E0-1		2
W0-1		6
X0-3		4

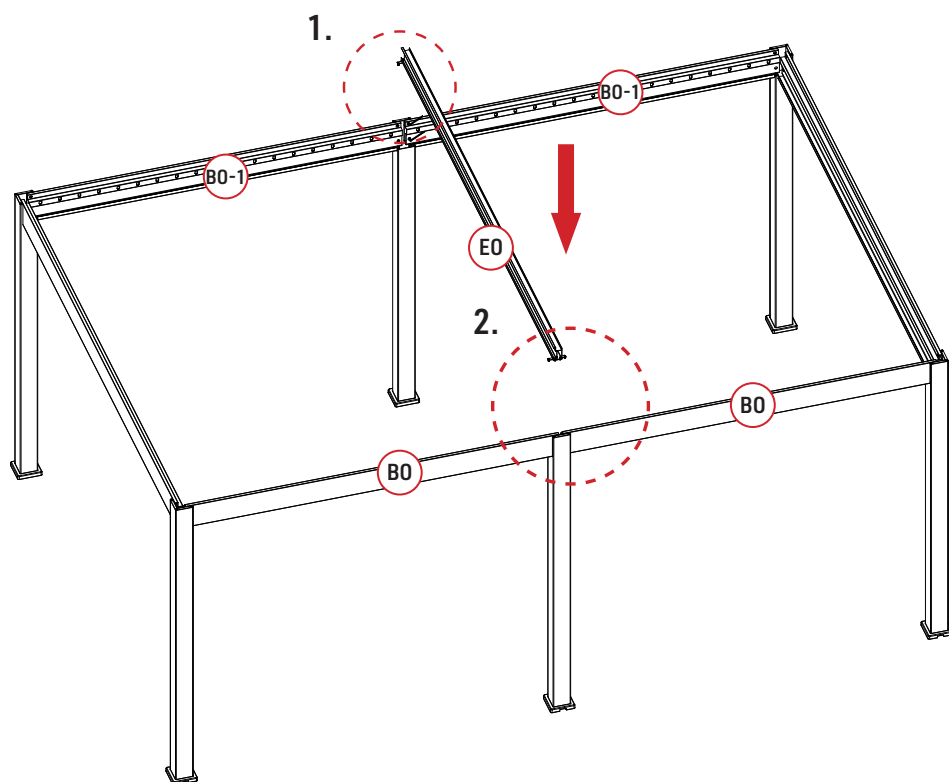
Tools

Z0-1		1
Z0-2		1
Z0-7		1

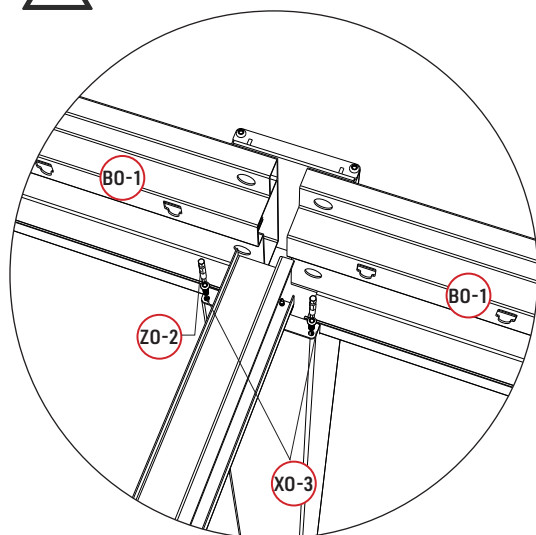


Connect beams to columns

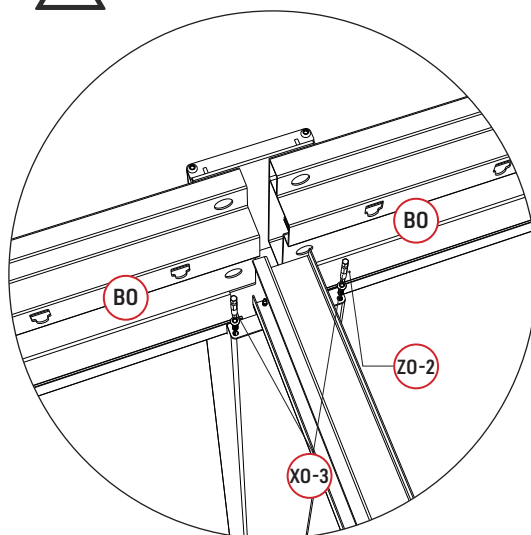




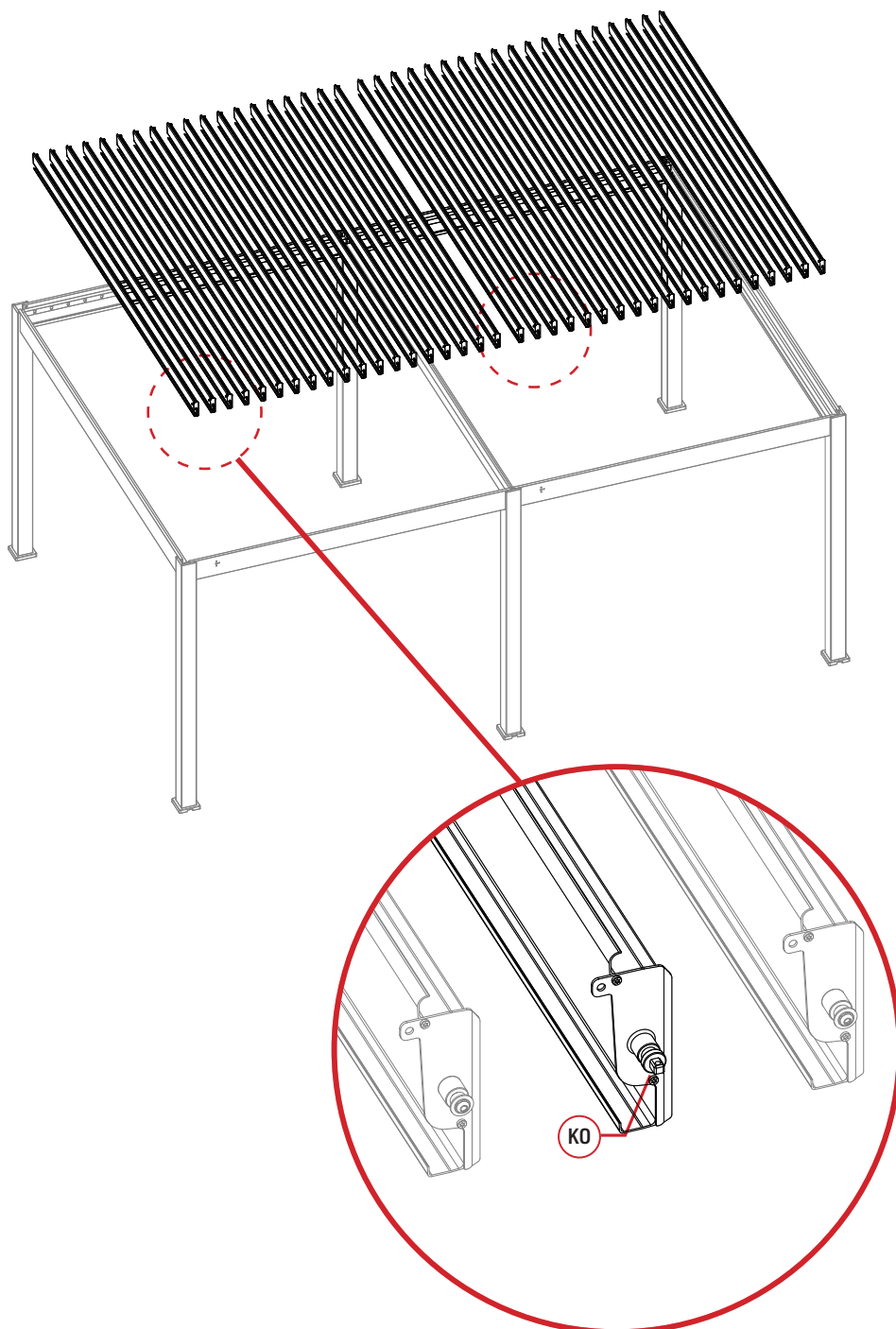
1.



2.










Step 2 :LOUVERS





Step 2 :LOUVERS

2-1

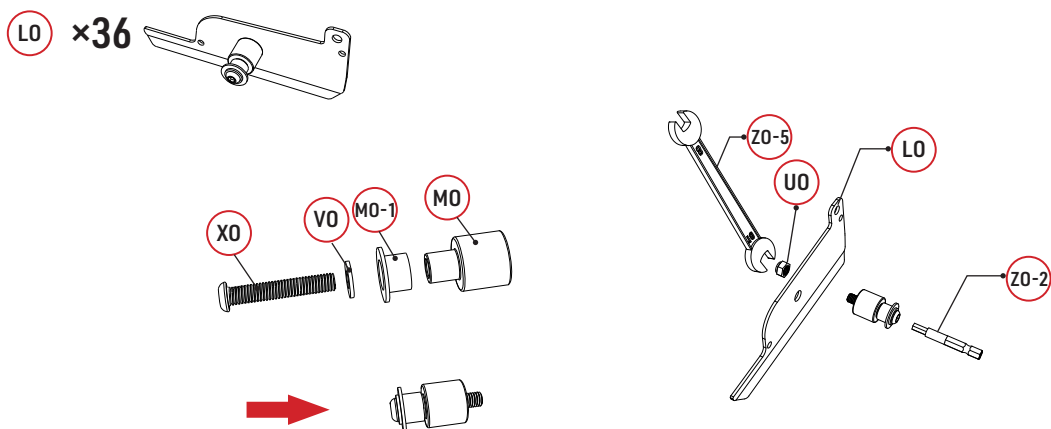
Parts

LO		36	M0-1		74	VO		74
LO-1		38	X0	 6x40 4mm	74			
M0		74	U0	 lock nut	74			

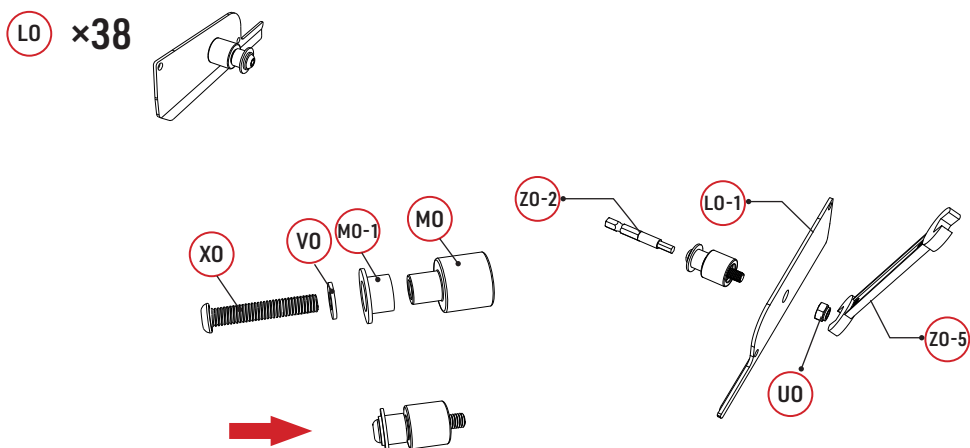
Tools

Z0-3	 6mm	1
Z0-4	 6mm	1

Louver sealing plate









Louver sealing plate






Step 2 : LOUVERS

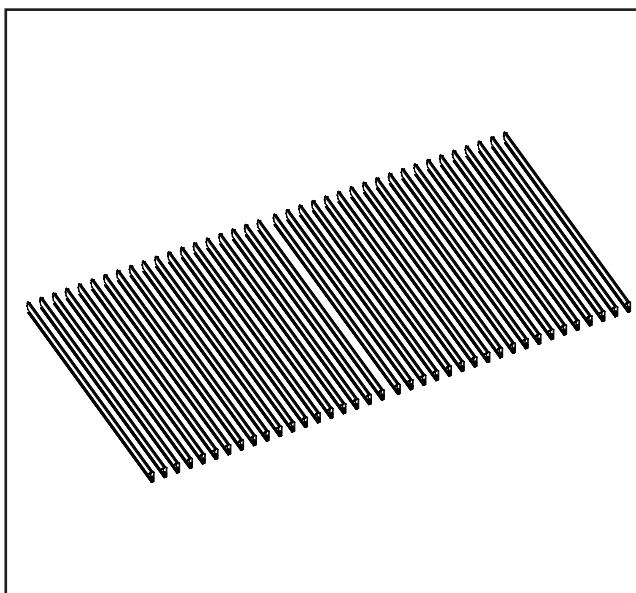
2-2

Parts

G0		38
K0		2
L0		36
L0-1		38
W0	 	152

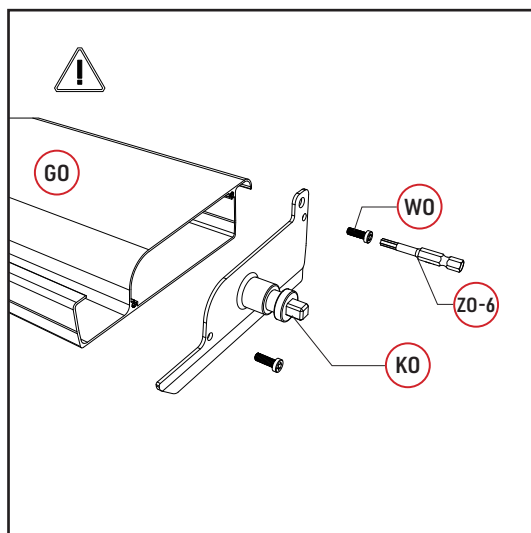
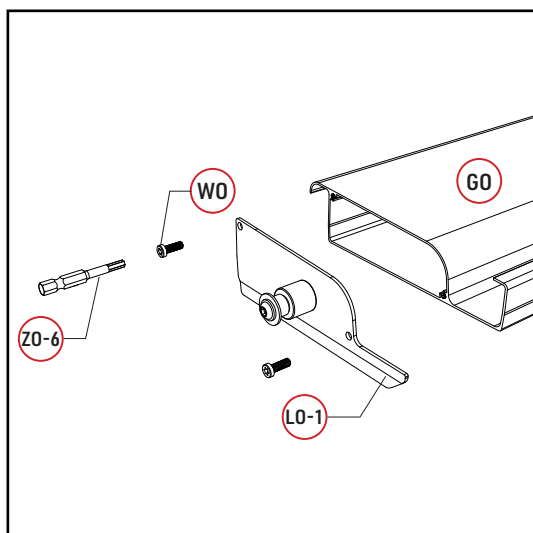
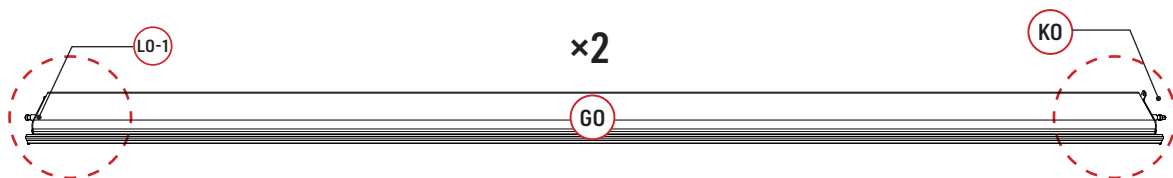
Tools

Z0-1		1
Z0-2		1
Z0-6		1



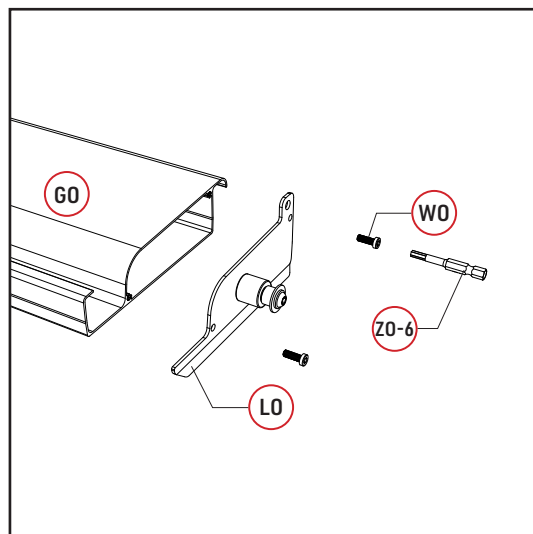
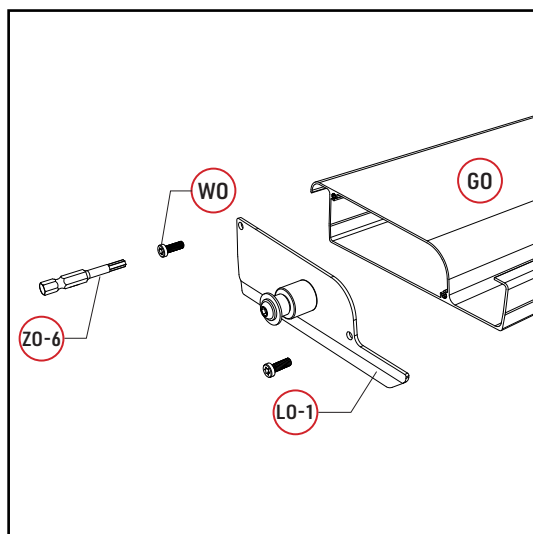
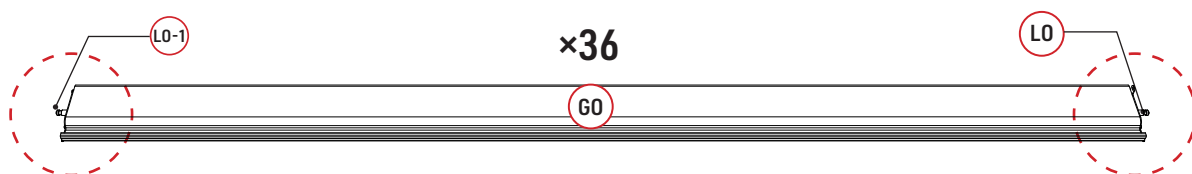
Main louver connection

Completion Diagram

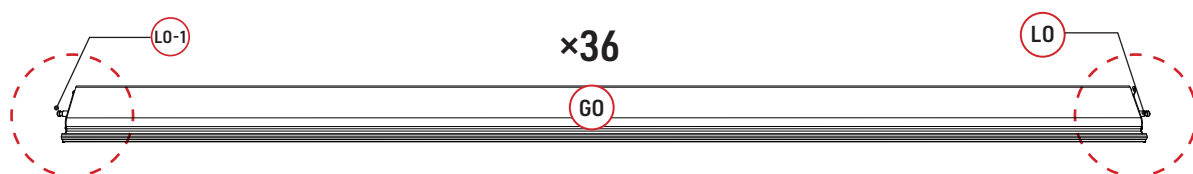
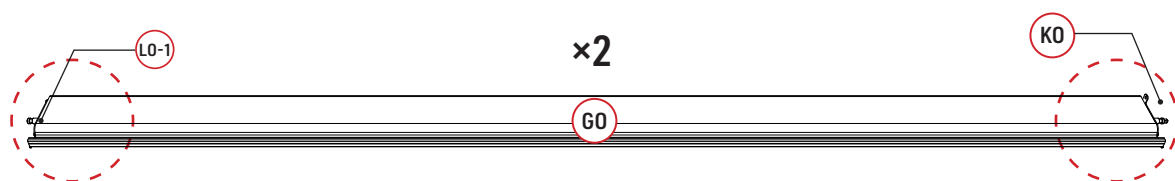
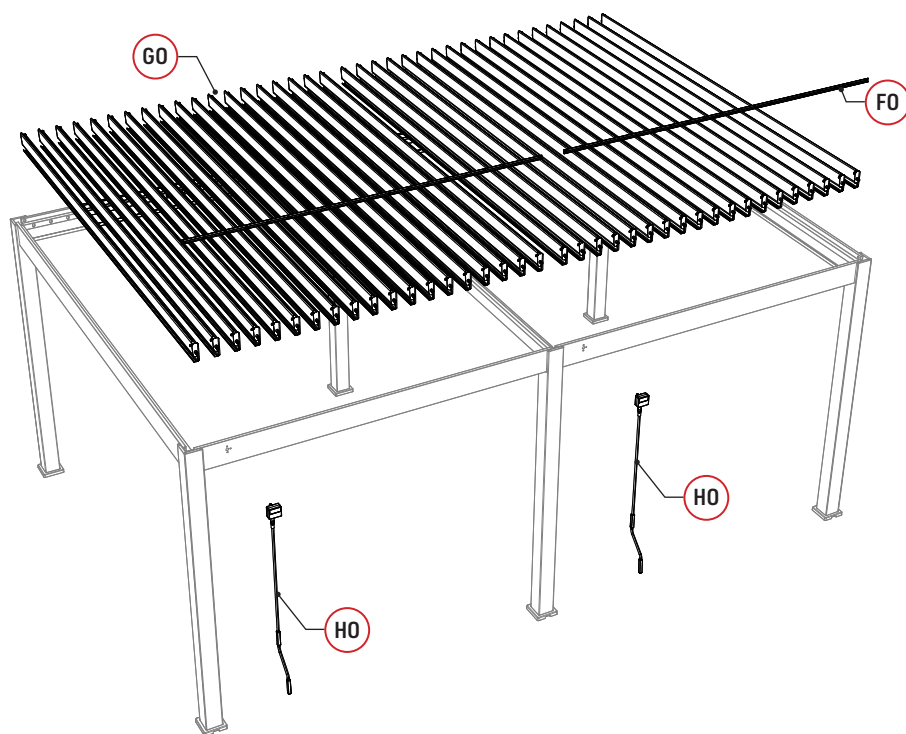


Linkage louver connection

Completion Diagram

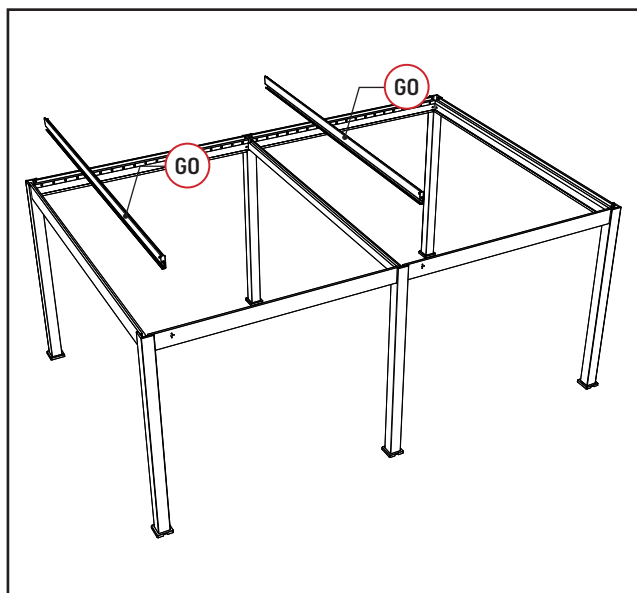


Step 3 :CONNECTORS

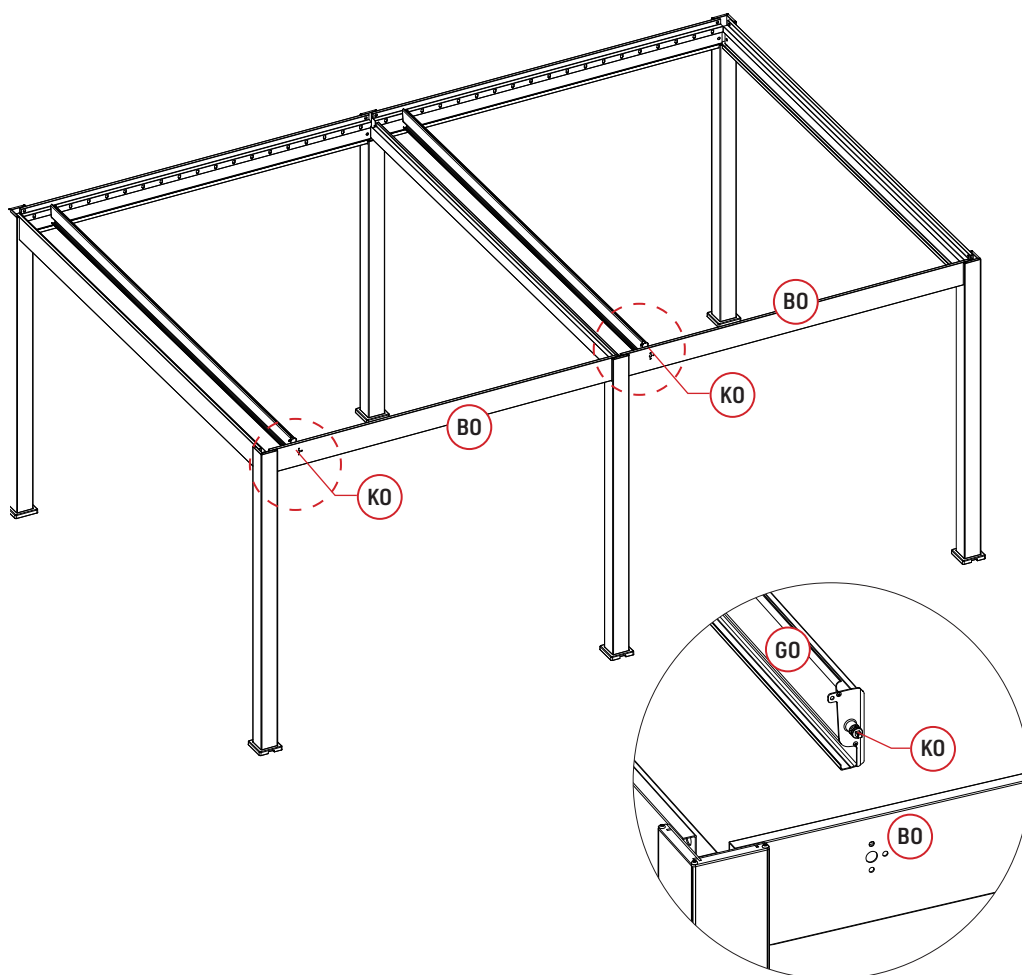


Step 3 :CONNECTORS

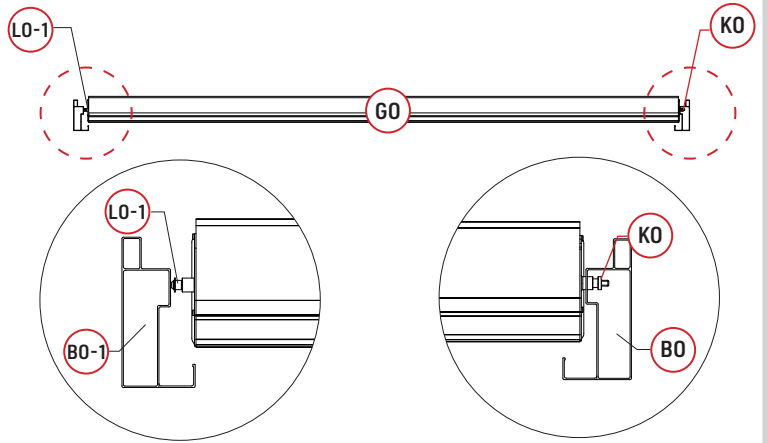
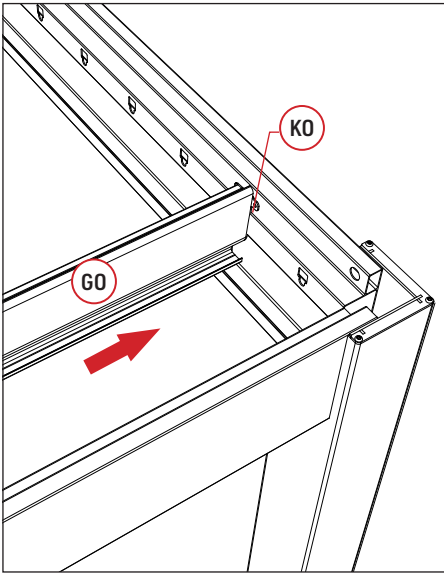
3-1



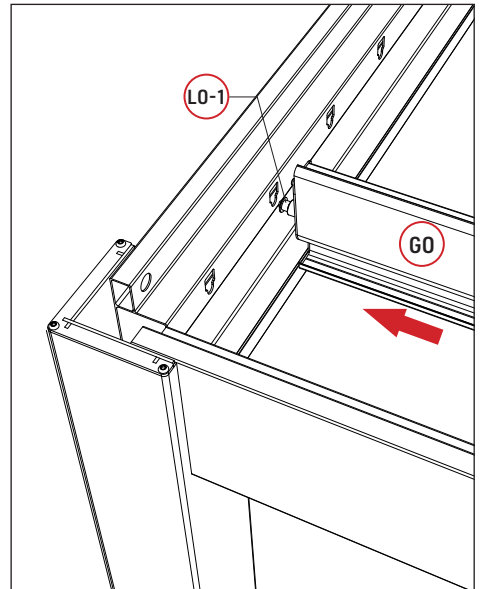
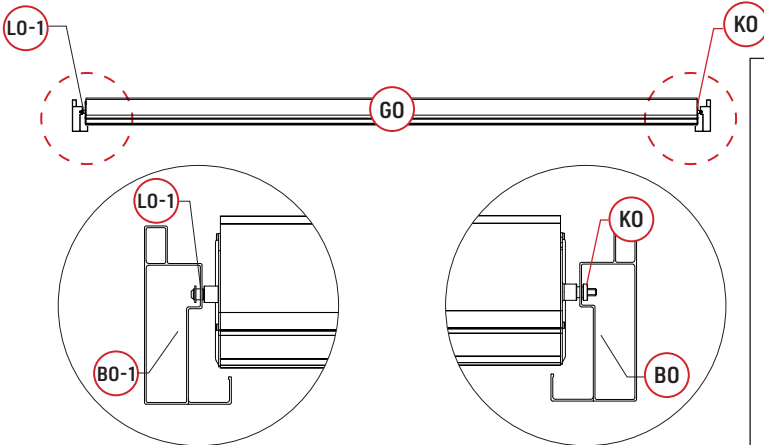
Fasten rubber plugs on both ends of the louvers



1



2

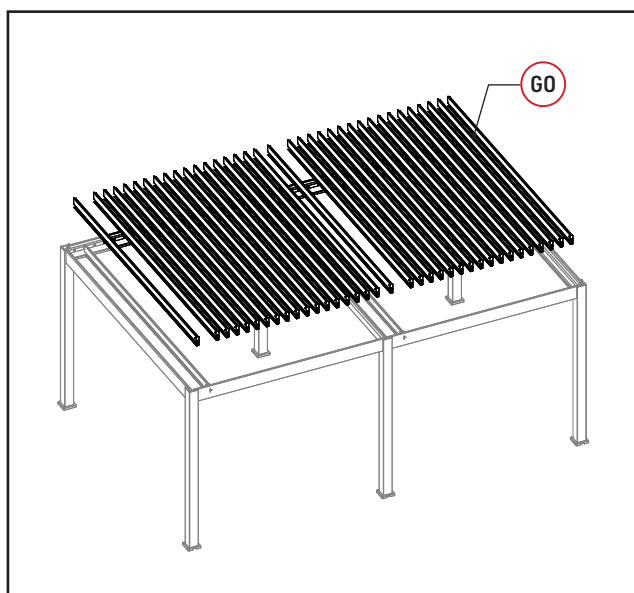


Step 3 :CONNECTORS

3-2

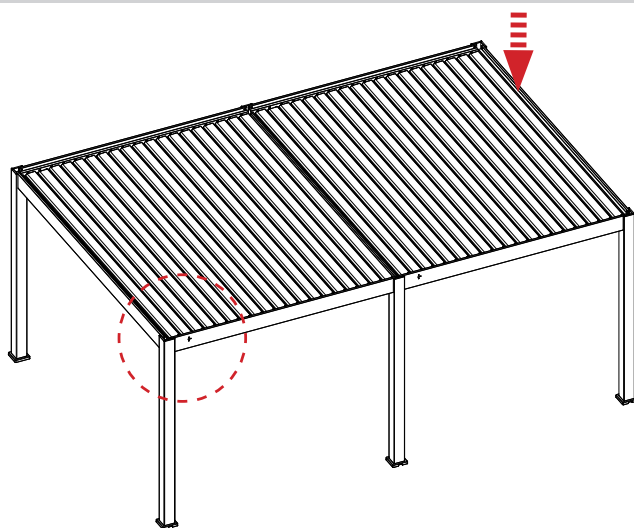
Parts

S0		76
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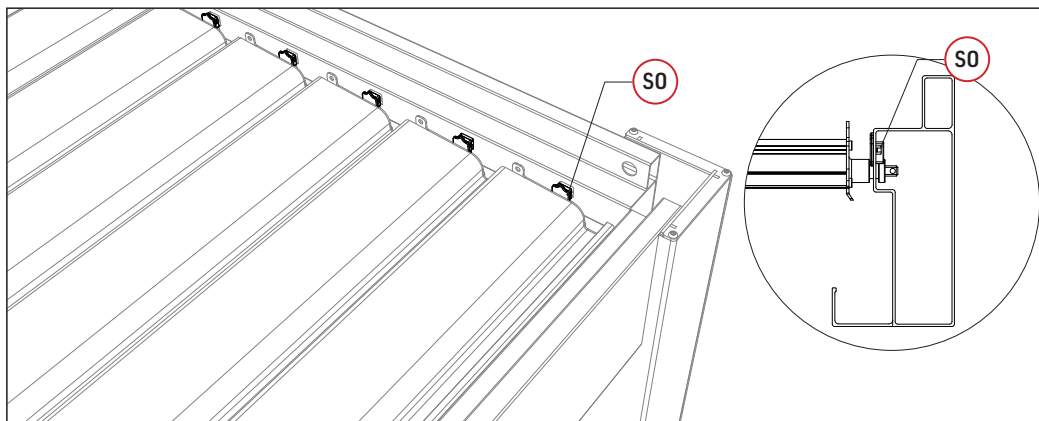


Put in the other louvers and seal the end caps

1








2

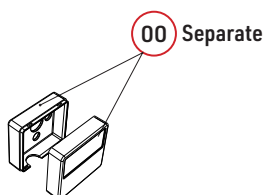


Step 3 :CONNECTORS

3-3

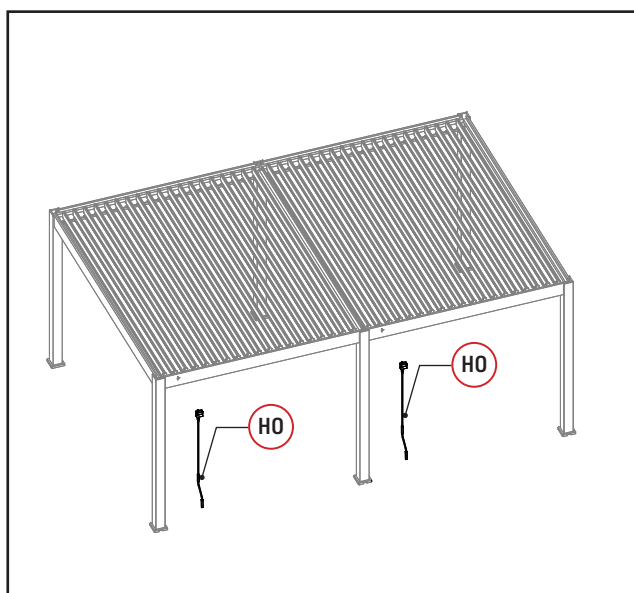
Parts

H0		2
NO		2
OO		2
PO		2
YO		6



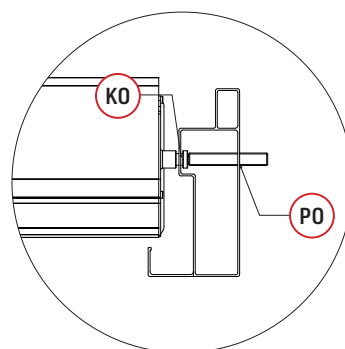
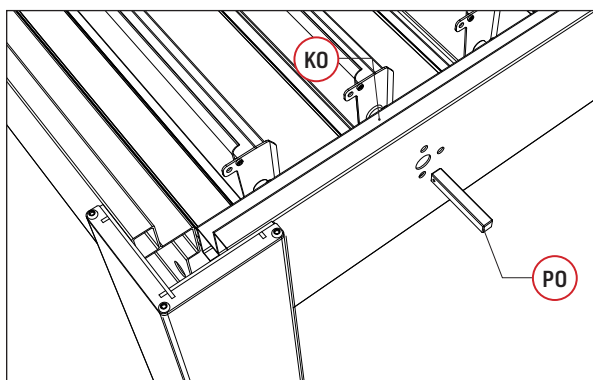
Tools

Z0-1		1
Z0-2		1

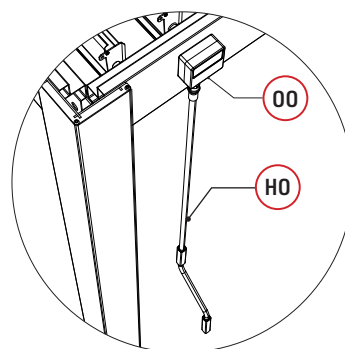
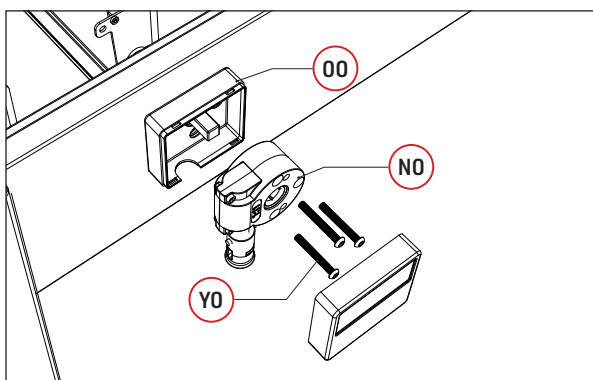


Complete the connection of the main shaft louvers

1



2








Step 3 :CONNECTORS

3-4

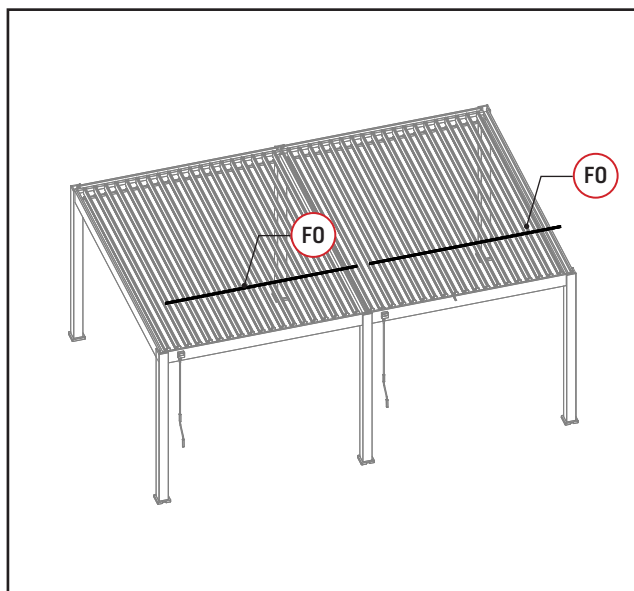
Parts

F0		2
----	---	---

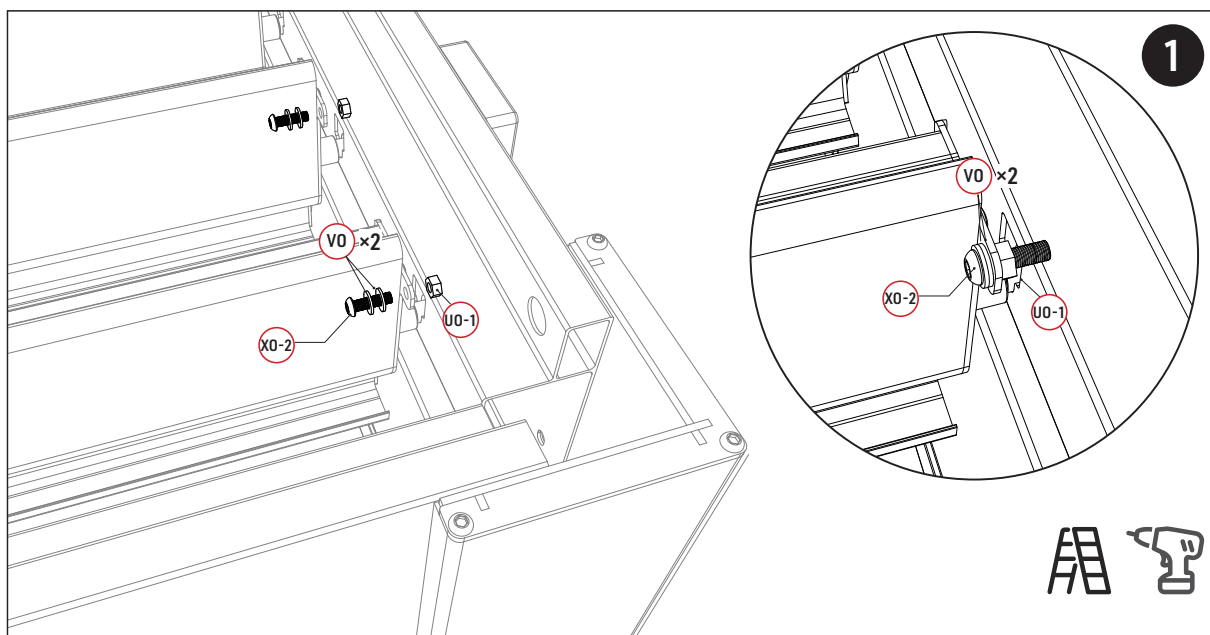
X0-2	 6x20  4mm	38
V0		114
U0	 lock nut	38
U0-1	 plastic nut	38

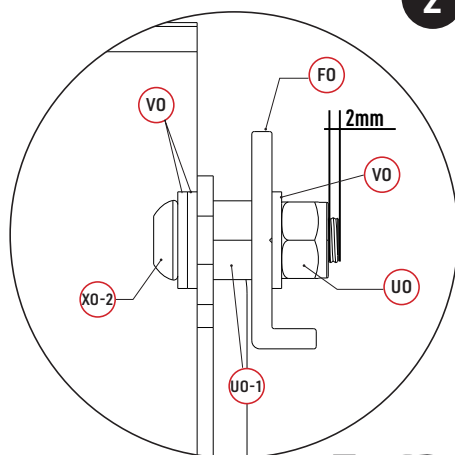
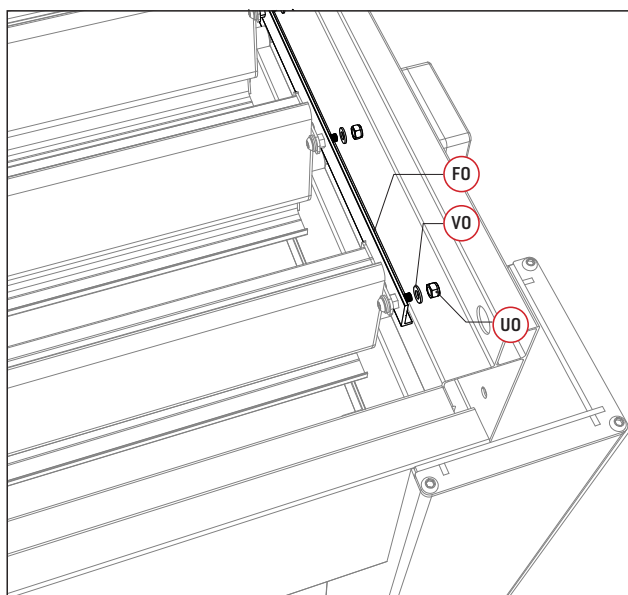
Tools

Z0-1	 4mm	1
Z0-2	 4mm	1
Z0-5	 10mm	1



Louver connection







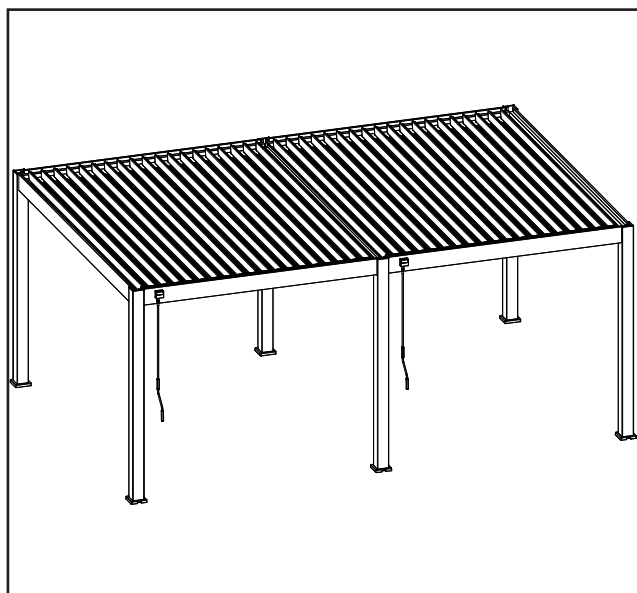
2

Step 3 :CONNECTORS

3-5

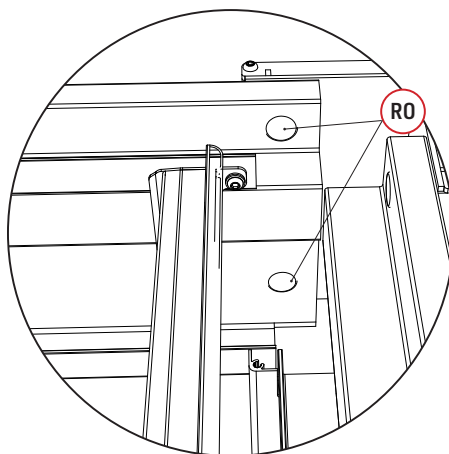
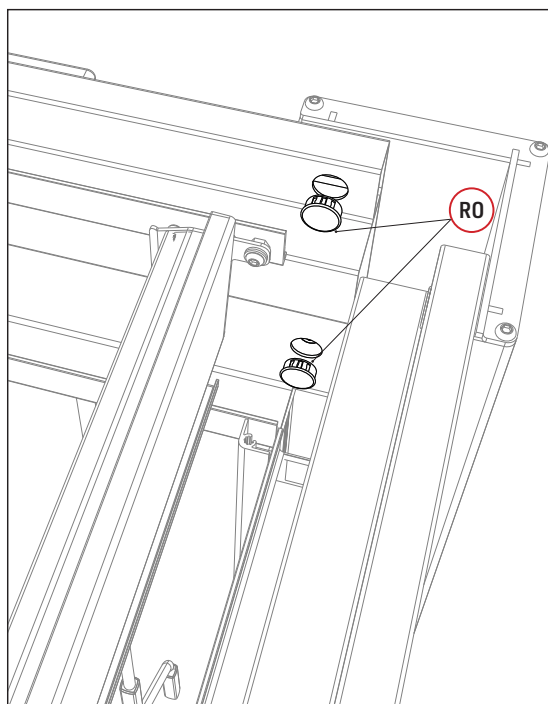
Parts

R0		24
T0	 10x80	24



Close the cover to complete the fixing of the pergola

1

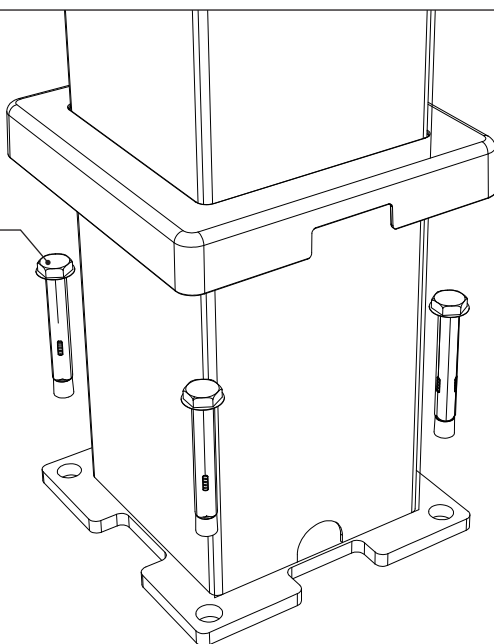


2



Check size

T0



12MM



M17